HONDA
Power
Equipment

HTA

OPERATOR'S MANUAL

DOZER BLADE
MODEL NO. DB752A
& DB5054

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Thank you for purchasing an HTA attachment for your Honda Tractor.

This manual covers the assembly, operation, and maintenance of the HTA Model DB752A & DB5054 Dozer Blade. For your convenience, a parts list is also included in this publication.

NOTE: The illustrations in this manual are intended to serve as a reference and may not necessarily depict the actual models listed above. The information in this publication is based on the latest product information available at the time of printing. American Honda Motor Co., Inc. reserves the right to make changes at any time without notice and without incurring any obligation.

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Pay special attention to the statements preceeded by the following symbols

⚠ DANGER : Indicates that serious injury or death WILL result if instructions are not followed.

⚠ WARNING : Indicates a strong possibility that serious injury or death can result if instructions are not followed.

⚠ CAUTION : Indicates a possibility that minor injury can result if instructions are not followed.

NOTICE : Indicates that equipment or property damage can result if instructions are not followed.

NOTE : Gives helpful information.

HTA attachments are designed to give safe and dependable service if assembled and operated according to instructions.

If a problem should arise, or if you have any questions about your dozer blade, consult an authorized Honda Tractor dealer.

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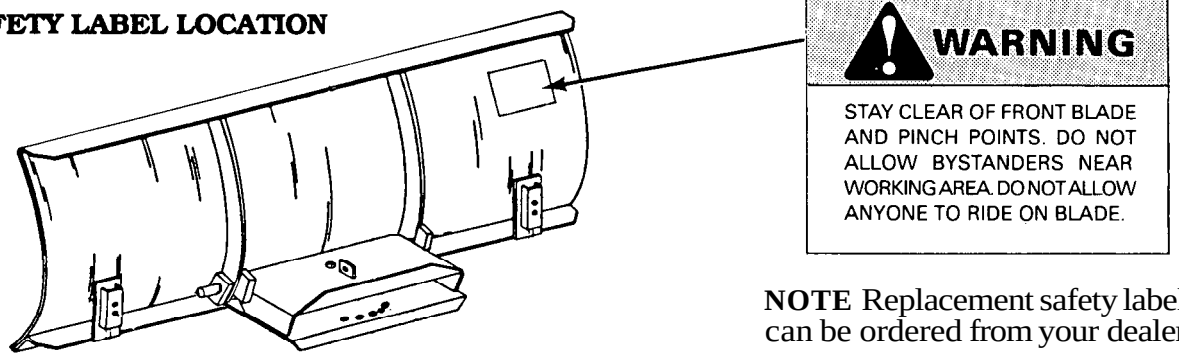
⚠ WARNING **Read this owner's manual carefully and familiarize yourself fully with its safety recommendations and operating procedures before using the attachment. Follow the instructions in this publication at all times, and insist that those who work with you do likewise. Failure to do so could result in personal injury or equipment damage.**

SAFE OPERATING RULES

- To avoid injury, keep bystanders, children and pets away from the area of operation.
- Stay clear of the front of the blade and pinch points.
- Do not allow anyone to ride on the blade.
- Never permit anyone to operate the attachment without proper instruction. Never allow children to operate this equipment.
- Inspect the attachment before operating it. Repair any damage and correct any malfunction before operation.
- Never attempt to make any adjustments to the attachment while the tractor's engine is running.
- Do not use this attachment when visibility is poor. Under conditions of poor visibility, there is a greater risk of striking an object or causing injury.
- The use of tire chains and counterweights for better traction is advised when this attachment is being used for snow removal: use only those recommended by American Honda
- Prolonged exposure to loud noise can cause permanent impairment or loss of hearing. Wear a suitable protective device such as an external hearing protector (earmuffs) or ear plugs to protect against loud or otherwise objectionable noise.
- Use extreme caution when operating on or crossing a gravel drive, walk or road. Stay alert for the hidden hazards of traffic.
- Do not attempt to operate on steep slopes. When operating on a sloping surface, always drive up and down the face of the slope, never across the face. Exercise extreme caution when changing direction on a slope.
- If you hit an object, stop the engine immediately, and check the attachment immediately. Damaged equipment may increase the possibility of injury during operation.
- While operating the tractor, always raise the dozer blade when it is not in use.
- Reduce the tractor's ground speed on slippery surfaces.
- To avoid accidentally snagging the dozer blade, use *care* when backing up.
- Stop the tractor's engine whenever you leave the operator's position to make any inspection, adjustment or repair.
- Before leaving the tractor unattended, always lower the dozer blade, shift the transmission to neutral, set the parking brake, stop the engine and remove the key from the ignition switch to prevent children or unauthorized persons from starting the engine.

SAFETY LABEL LOCATION



NOTE Replacement safety labels can be ordered from your dealer.

ASSEMBLY AND INSTALLATION

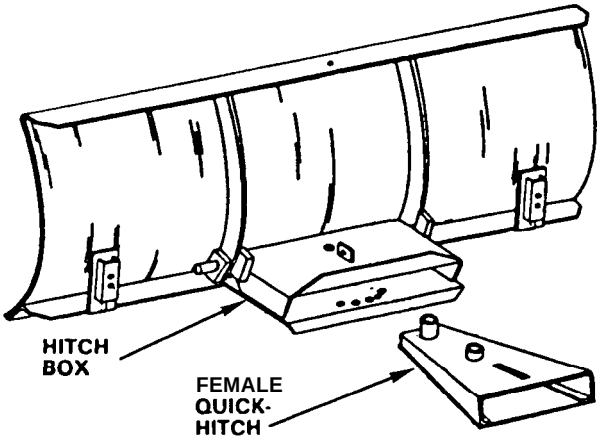
⚠ WARNING **For your safety, this attachment should be assembled and installed by a mechanically proficient person who has the proper tools, perferably an authorized Honda Tractor dealer.**

FRONT BLADE ASSEMBLY

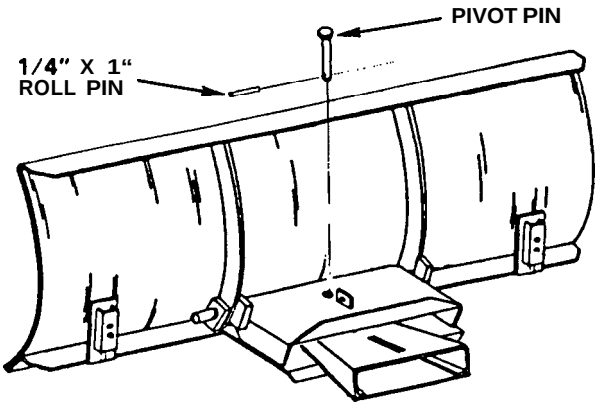
NOTE:

- In order to mount this attachment on a Honda Lawn Tractor or Multipurpose Tractor, the tractor must be fitted with an HTA Model QH4000 or QH5000 Quick-Hitch Kit.
- Right and left are determined from the operator's point of view.
- Most bolts and nuts used in assembly are coarse-thread SAE fasteners.

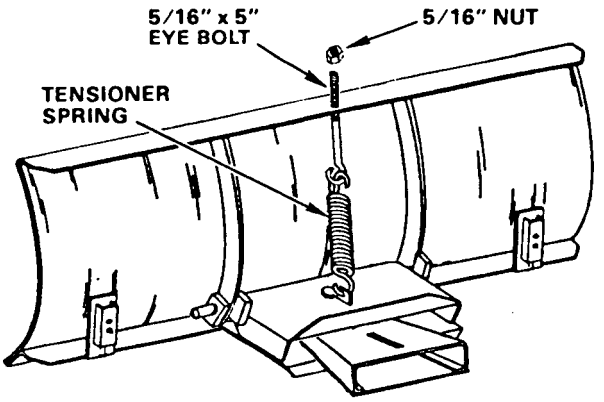
1. Insert the female quick hitch into the hitch box, and align the pivot and adjustment pin holes.



2. Insert the pivot pin through the hitch box and the quick hitch. Align the hole in the end of the pivot pin with the holes in the boss on the underside of the box, and then carefully drive a 1/4" x 1" roll pin through the holes to secure the pivot pin.



3. Hook one end of the tensioner spring through the tab on the hitch box.

   Hook the other end of the spring through the 5/16'x 5" eye bolt, and then insert the threaded end of the eye bolt into the tab at the top of the blade. Secure the eye bolt with a 5/16' hex nut.

   NOTE The spring tension can be varied to suit conditions by tightening or loosening the eye bolt. Normally, there should be approximately 1/2" of thread protruding from the nut.